

SAFETY DATA SHEET



The information in this Safety Data Sheet is required pursuant to Hazardous Product Regulations 2023.

Date of issue/Date of revision 20 July 2026

Version 1.12

Section 1. Identification

Product name : MULTIPRIME 4160 RED PRIMER

Product code : 00407041

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Consumer applications, Professional applications, Used by spraying.

Use of the substance/
mixture : Coating.

Uses advised against : Not applicable.

Supplier : CANADIAN INDUSTRIES
INDUSTRIES CANADIENNES
1550, rue Ampère, bureau 500
Boucherville (Québec) J4B 7L4
Canada

The Pittsburgh Paints Co.
500 Cranberry Woods Drive,
Cranberry Township, PA 16066

Emergency telephone number : 1-833-477-1553 (U.S. and Canada)
SETIQ Interior de la República: 800-00-214-00 (México)

Technical Phone Number : 1-800-441-9695 (U.S. and México)
1-800-387-2253 (Canada)

Section 2. Hazard identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
Health Hazards Not Otherwise Classified - Category 1

GHS label elements

Section 2. Hazard identification

Hazard pictograms

:

**Signal word**

: Danger

Hazard statements

: Flammable liquid and vapor.
Causes skin irritation.
Harmful if inhaled.
May cause respiratory irritation.
May cause cancer.
Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS))

Precautionary statements**General**

: Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation occurs: Get medical advice or attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated. DANGER - RAGS, STEEL WOOL OR WASTE SOAKED WITH THIS PRODUCT MAY SPONTANEOUSLY CATCH FIRE IF IMPROPERLY DISCARDED. IMMEDIATELY AFTER EACH USE, PLACE RAGS, STEEL WOOL OR WASTE IN A SEALED WATER-FILLED METAL CONTAINER.

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 44.6% (oral), 72.5% (dermal), 56.5% (inhalation)

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Product name : MULTIPRIME 4160 RED PRIMER
Other means of identification : Not available.

CAS number/other identifiers

Ingredient name	Synonyms	% (w/w)	CAS number
Talc , not containing asbestiform fibres	Talc; magnesium silicate monohydrate (talc) not containing asbestiform fibres	≥10 - ≤30*	14807-96-6
Wollastonite	Calcium silicate; calcium silicate, naturally occurring as wollastonite; Wollastonite (Ca (SiO ₃)); Fibres-Natural Mineral Fibres, Wollastonite; Aedelforsite; CALCIUM METASILICATES; wollastonite dust; wollastonie; calcium,dioxido(oxo)silane	≥7 - ≤13*	13983-17-0
Solvent naphtha (petroleum), light aromatic	Low boiling point naphtha - unspecified; Solvent naphtha (petroleum), light arom; Solvent naphtha, petroleum, light aromatic; Aromatic hydrocarbon solvents - medium flashpoint; Light aromatic solvent naphtha; Solvent naphtha, light aromatic; Solvent naphtha (petroleum), light aromatic; Light aromatic solvent naphtha (petroleum) (C8 to C10); Solvent naphtha, petroleum, light arom.; AROMATIC PETROLUEM DISTILLATE; SOLVENT, AROMATIC PETROLEUM	≥5 - ≤10*	64742-95-6
heptan-2-one	methyl amyl ketone; 2-Heptanone; Methyl n-amyl ketone; METHYL (n-AMYL) KETONE; n-Amyl methyl ketone; Amyl methyl ketone; sensitising emulsion consisting of: — by weight not more than 12 % of diazooxonaphthalenesulphonic acid ester — phenolic resins in a solution containing at least 2-methoxy-1-methylethyl acetate (CAS RN 108-65-6) or ethyl lactate (CAS RN 97-64-3) or methyl 3-methoxypropionate (CAS RN 3852-09-3) or 2-heptanone (CAS RN 110-43-0); METHYL PENTYL KETONE; Methyl (namyl) ketone; KETONE C7; methyl-n-amyl-ketone	≥5 - ≤10*	110-43-0
1,2,4-trimethylbenzene	Benzene, 1,2,4-trimethyl-; .pseudo.-Cumene; Pseudocumene; psi-Cumene; Asymmetrical trimethylbenzene; hemimellitene; solution of more than 61 % but not more than 63 % by weight of methylcyclopentadienyl manganese tricarbonyl (CAS RN 12108-13-3) in an aromatic hydrocarbon solvent, containing by weight not more than: — 4,9 % of	≥3 - ≤7*	95-63-6

Section 3. Composition/information on ingredients

	1,2,4-trimethylbenzene (CAS RN 95-63-6), — 4,9 % of naphthalene (91-20-3), and — 0,5 % of 1,3,5-trimethylbenzene (108-67-8); Trimethylbenzene; unsym- Trimethylbenzene; Trialkyl(C1-4)benzene; Tri-or tetramethylbenzene		
Limestone	Calcium carbonate; Marble; calcite; MARBLE DUST; VALERITE; GROUND LIMESTONE; LIMESTONE FLOUR; LIMESTONE, GROUND; Agstone; CALCIUM CARBONATE (MARBLE)	≥1 - ≤5*	1317-65-3
diiron trioxide	Iron oxide (Fe ₂ O ₃); Iron oxide; C.I. Pigment Red 101; Ferric oxide; Iron oxide, anhydrous; Iron oxide, red; Iron sesquioxide; Iron trioxide; iron oxide pigment; Iron oxide dust and fume (as Fe); Rouge	≥1 - ≤5*	1309-37-1
Solvent naphtha (petroleum), medium aliph.	Straight run kerosine; Solvent naphtha, petroleum, medium aliphatic; Medium aliphatic solvent naphtha, petroleum; Solvent naphtha medium aliphatic; Solvent naphtha, medium aliph.; Stoddard Solvent; Solvent naphtha (petroleum), medium aliphatic; MEDIUM ALIPHATIC SOLVENT NAPHTHA (PETROLEUM); Straight run white spirit; White spirit type 0, regular flash point; Medium aliphatic solvent naphtha (petroleum) C9-C12	≥1 - ≤5*	64742-88-7
crystalline silica, respirable powder (<10 microns)	alpha-quartz; Silica, crystalline (quartz); Silica, Crystalline Quartz; SILICA, CRYSTALLINE, QUARTZ; Silica- Crystalline, Quartz; Silica - Crystalline Quartz; Silica-Crystalline : Quartz; Silica, crystalline - quartz	≥0.5 - ≤1.5*	14808-60-7
zinc oxide	CI 77947; Zinc oxide fume; Zinc peroxide; Zinc, oxide Fume; ZINC OXIDE (ZNO); FLOWERS OF ZINC; zinc oxide, nanoparticles, uncoated; zinc oxide, nanoparticles, coated with [3- (methacryloxy)propyl] trimethoxysilane; C. I. Pigment White 4; Zinc monoxide; Zinc white	≥0.5 - ≤1.5*	1314-13-2
ethanol	ethyl alcohol; ALCOHOL; Ethyl alcohol (Ethanol); EtOH; Grain alcohol; Cologne spirit; undenatured ethyl alcohol, of an alcoholic strength by volume of 80 % or more and containing up to 20 % activated carbon; aqueous solution, containing by weight - 25 % or more, but not more than 35 % of a copolymer of vinyl caprolactam, vinyl pyrrolidone, N,N-	≥0.1 - 1*	64-17-5

Section 3. Composition/information on ingredients

	dimethylaminopropyl methacrylamide and 3-(methacryloylamino) propyllauryldimethylammonium chloride, - 10 % or more, but not more than 16 % of ethanol whether or not denatured with tert-butyl alcohol and/or denatonium benzoate; Blend, consisting of ethyl alcohol, ethyl acetate and aldehydes, higher alcohols and water; blend, consisting of ethyl alcohol, ethyl acetate and water; Denatured Alcohol		
ethylbenzene	Benzene, ethyl-; Phenylethane; Ethylbenzol; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene (CAS RN 1330-20-7) and — 12 % or more but not more than 18 % by weight of ethylbenzene (CAS RN 100-41-4); EB; Mono-(or di-) methyl (ethyl,bromoallyl, bromopropoxyxycarbonyl or chloropropoxyxycarbonyl) benzene	≥0.1 - 1*	100-41-4
cumene	Benzene, (1-methylethyl)-; Isopropylbenzene; 2-Phenyl propane; Cumol; 1-methylethylbenzene; Cumene (I); Benzene, (1-methylethyl)- (I); Benzene, 1-methylethyl-; isopropylbenzol; (1-methyl/ethyl)benzene; (1-Methylethyl)benzene	≥0.1 - 1*	98-82-8
2-butanone oxime	butanone oxime; ethyl methyl ketoxime; ethyl methyl ketone oxime; 2-Butanone, oxime; METHYL ETHYL KETOXIME; METHYL ETHYL KETONE OXIME; MEKO; Butan-2-one oxime; Methyl alkyl (C2-4) ketoxime; Methyl ethyl ketoxim; 2-Butanonoxime	≥0.1 - 1*	96-29-7

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Section 4. First-aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

Section 4. First-aid measures

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.

- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
phosphorus oxides
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Special precautions** : Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
- Advice on general occupational hygiene** : Wash hands thoroughly after handling.
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Talc , not containing asbestiform fibres	CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 2 mg/m ³ . Form: respirable particulate. CA British Columbia Provincial (Canada, 3/2025) TWA 8 hours: 2 mg/m ³ . Form: respirable. CA Quebec Provincial (Canada, 2/2024) TWAEV 8 hours: 2 mg/m ³ . Form: respirable aerosol fraction. CA Saskatchewan Provincial (Canada, 4/2021) TWA 8 hours: 2 mg/m ³ . Form: respirable fraction.
Wollastonite	CA British Columbia Provincial (Canada, 3/2025) TWA 8 hours: 1 mg/m ³ . Form: inhalable. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 1 mg/m ³ . Form: inhalable particulate matter. CA Quebec Provincial (Canada, 2/2024) [Wollastonite] TWAEV 8 hours: 10 mg/m ³ . Form: total particulate matter. TWAEV 8 hours: 5 mg/m ³ . Form: respirable aerosol fraction.
Solvent naphtha (petroleum), light aromatic heptan-2-one	None. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 233 mg/m ³ . OEL 8 hours: 50 ppm. CA British Columbia Provincial (Canada, 3/2025) TWA 8 hours: 50 ppm. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 25 ppm. TWA 8 hours: 115 mg/m ³ . CA Quebec Provincial (Canada, 2/2024) TWAEV 8 hours: 50 ppm. TWAEV 8 hours: 233 mg/m ³ . CA Saskatchewan Provincial (Canada,

Section 8. Exposure controls/personal protection

1,2,4-trimethylbenzene

4/2021)

STEL 15 minutes: 60 ppm.

TWA 8 hours: 50 ppm.

CA Alberta Provincial (Canada, 3/2023)**[Trimethyl benzene]**OEL 8 hours: 123 mg/m³.

OEL 8 hours: 25 ppm.

CA British Columbia Provincial (Canada, 3/2025) [trimethyl benzene (mixed isomers)]

TWA 8 hours: 25 ppm.

CA Ontario Provincial (Canada, 6/2019)**[Trimethyl benzene (mixed isomers)]**

TWA 8 hours: 25 ppm.

CA Quebec Provincial (Canada, 2/2024)**[Trimethyl benzene]** Sensitizer.TWA_{EV} 8 hours: 25 ppm.**CA Saskatchewan Provincial (Canada,****4/2021) [Trimethyl benzene]**

STEL 15 minutes: 30 ppm.

TWA 8 hours: 25 ppm.

Limestone

CA Alberta Provincial (Canada, 3/2023)**[Calcium carbonate]**OEL 8 hours: 10 mg/m³.**CA British Columbia Provincial (Canada, 3/2025)**TWA 8 hours: 10 mg/m³. Form: total dust.STEL 15 minutes: 20 mg/m³.TWA 8 hours: 3 mg/m³. Form: respirable fraction.**CA Quebec Provincial (Canada, 2/2024)**TWA_{EV} 8 hours: 10 mg/m³. Form: total particulate matter.**CA Saskatchewan Provincial (Canada, 4/2021) [Limestone]**STEL 15 minutes: 20 mg/m³.TWA 8 hours: 10 mg/m³.**CA Saskatchewan Provincial (Canada,****4/2021) [Calcium carbonate]**STEL 15 minutes: 20 mg/m³.TWA 8 hours: 10 mg/m³.

diiron trioxide

CA Alberta Provincial (Canada, 3/2023)OEL 8 hours: 5 mg/m³. Form: respirable.**CA British Columbia Provincial (Canada, 3/2025)**TWA 8 hours: 10 mg/m³. Form: total dust.**CA Ontario Provincial (Canada, 6/2019)**TWA 8 hours: 5 mg/m³. Form: respirable particulate matter.**CA Quebec Provincial (Canada, 2/2024)**TWA_{EV} 8 hours: 5 mg/m³ (as Fe). Form: dust and fume.**CA Saskatchewan Provincial (Canada, 4/2021)**STEL 15 minutes: 10 mg/m³ (measured as

Section 8. Exposure controls/personal protection

Solvent naphtha (petroleum), medium aliph.

crystalline silica, respirable powder (<10 microns)

zinc oxide

ethanol

Fe). Form: dust and fume.

TWA 8 hours: 5 mg/m³ (measured as Fe).

Form: dust and fume.

CA Ontario Provincial (Canada, 6/2019)

[Mineral Spirits]

TWA 8 hours: 525 mg/m³.

CA Alberta Provincial (Canada, 3/2023)

OEL 8 hours: 0.025 mg/m³. Form: respirable particulate.

CA British Columbia Provincial (Canada, 3/2025) [silica, crystalline - alpha quartz and cristobalite]

TWA 8 hours: 0.025 mg/m³. Form: respirable.

CA Ontario Provincial (Canada, 6/2019)

[Silica, Crystalline (Quartz/Tripoli)]

TWA 8 hours: 0.1 mg/m³. Form: respirable particulate matter.

CA Quebec Provincial (Canada, 2/2024)

[Silica Crystalline -Quartz]

TWAEV 8 hours: 0.1 mg/m³. Form: respirable aerosol fraction.

CA Saskatchewan Provincial (Canada, 4/2021)

TWA 8 hours: 0.05 mg/m³. Form: respirable fraction.

CA Alberta Provincial (Canada, 3/2023)

OEL 8 hours: 2 mg/m³. Form: respirable.

OEL 15 minutes: 10 mg/m³. Form: respirable.

CA British Columbia Provincial (Canada, 3/2025)

TWA 8 hours: 2 mg/m³. Form: respirable.

STEL 15 minutes: 10 mg/m³. Form: respirable.

CA Ontario Provincial (Canada, 6/2019)

TWA 8 hours: 2 mg/m³. Form: respirable particulate matter.

STEL 15 minutes: 10 mg/m³. Form: respirable particulate matter.

CA Quebec Provincial (Canada, 2/2024)

TWAEV 8 hours: 2 mg/m³. Form: respirable aerosol fraction.

STEV 15 minutes: 10 mg/m³. Form: respirable aerosol fraction.

CA Saskatchewan Provincial (Canada, 4/2021)

STEL 15 minutes: 10 mg/m³. Form: respirable dust and fume.

TWA 8 hours: 2 mg/m³. Form: respirable dust and fume.

CA Alberta Provincial (Canada, 3/2023)

OEL 8 hours: 1000 ppm.

Section 8. Exposure controls/personal protection

ethylbenzene

OEL 8 hours: 1880 mg/m³.
CA British Columbia Provincial (Canada, 3/2025)

STEL 15 minutes: 1000 ppm.

CA Ontario Provincial (Canada, 6/2019)

STEL 15 minutes: 1000 ppm.

CA Quebec Provincial (Canada, 2/2024)

STEV 15 minutes: 1000 ppm.

CA Saskatchewan Provincial (Canada, 4/2021)

STEL 15 minutes: 1250 ppm.

TWA 8 hours: 1000 ppm.

CA Alberta Provincial (Canada, 3/2023)

OEL 8 hours: 100 ppm.

OEL 8 hours: 434 mg/m³.

OEL 15 minutes: 543 mg/m³.

OEL 15 minutes: 125 ppm.

CA British Columbia Provincial (Canada, 3/2025)

TWA 8 hours: 20 ppm.

CA Ontario Provincial (Canada, 6/2019)

TWA 8 hours: 20 ppm.

CA Quebec Provincial (Canada, 2/2024)

TWAEV 8 hours: 20 ppm.

CA Saskatchewan Provincial (Canada, 4/2021)

STEL 15 minutes: 125 ppm.

TWA 8 hours: 100 ppm.

CA Alberta Provincial (Canada, 3/2023)

OEL 8 hours: 50 ppm.

OEL 8 hours: 246 mg/m³.

CA British Columbia Provincial (Canada, 3/2025)

TWA 8 hours: 25 ppm.

STEL 15 minutes: 75 ppm.

CA Ontario Provincial (Canada, 6/2019)

TWA 8 hours: 50 ppm.

CA Quebec Provincial (Canada, 2/2024)

TWAEV 8 hours: 5 ppm.

CA Saskatchewan Provincial (Canada, 4/2021)

STEL 15 minutes: 74 ppm.

TWA 8 hours: 50 ppm.

cumene

2-butanone oxime

None.

Biological exposure indices

No exposure indices known.

Consult local authorities for acceptable exposure limits.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Red.

Odor : Characteristic.

Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Not available.

Boiling point or initial boiling point and boiling range : >37.78°C (>100°F)

Section 9. Physical and chemical properties

Flash point : Closed cup: 42°C (107.6°F)

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
heptan-2-one	6.88	0.92				

Relative vapor density : Not available.

Relative density : 1.4

Density (lbs / gal) : 11.68

% Solid. (w/w) : 70.936

Solubility(ies) :

Media	Result
cold water	Not soluble

Miscible with water : No.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature :

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), medium aliph.	>220	>428	ASTM E 659

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Section 10. Stability and reactivity

Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides phosphorus oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

Result

Solvent naphtha (petroleum), light aromatic

Rat - Oral - LD50

8400 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Behavioral - Tremor Lung, Thorax, or Respiration - Other changes

Rabbit - Dermal - LD50

3.48 g/kg

heptan-2-one

Rat - Oral - LD50

1.6 g/kg

Rabbit - Dermal - LD50

10.206 g/kg

Rat - Inhalation - LC50 Vapor

16.7 mg/l [4 hours]

1,2,4-trimethylbenzene

Rat - Oral - LD50

5 g/kg

Rat - Inhalation - LC50 Vapor

18000 mg/m³ [4 hours]

Limestone

Rat - Oral - LD50

6450 mg/kg

diiron trioxide

Rat - Oral - LD50

10 g/kg

Rat - Inhalation - LC50 Dusts and mists

>5 mg/l [4 hours]

OECD 403

Solvent naphtha (petroleum), medium aliph.

Rat - Oral - LD50

>5000 mg/kg

Rabbit - Dermal - LD50

>3000 mg/kg

zinc oxide

Rat - Oral - LD50

>5000 mg/kg

OECD 401

Rat - Dermal - LD50

>2000 mg/kg

OECD 402

Rat - Inhalation - LC50 Dusts and mists

>5700 mg/m³ [4 hours]

OECD 403

ethanol

Rat - Oral - LD50

7 g/kg

Toxic effects: Liver - Other changes Blood - Changes in serum composition (e.g., TP, bilirubin, cholesterol) Enzyme inhibition, induction, or change in blood or tissue levels - Phosphatases

Section 11. Toxicological information

ethylbenzene	Rat - Dermal - LD50
	17100 mg/kg
	Rat - Inhalation - LC50 Vapor
	124700 mg/m ³ [4 hours]
	Rat - Oral - LD50
	3.5 g/kg
	Rabbit - Dermal - LD50
	17.8 g/kg
cumene	Rat - Inhalation - LC50 Vapor
	17.8 mg/l [4 hours]
	Rabbit - Dermal - LD50
	12.3 g/kg
2-butanone oxime	Rat - Oral - LD50
	2260 mg/kg
	Rat - Inhalation - LC50 Vapor
	39000 mg/m ³ [4 hours]
	Rabbit - Dermal - LD50
	1100 mg/kg
	Rat - Oral - LD50
	100 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Section 11. Toxicological information

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
Talc , not containing asbestiform fibres	2A	-	A4
Wollastonite	3	-	A4
diiron trioxide	3	-	A4
crystalline silica, respirable powder (<10 microns)	1	Known to be a human carcinogen.	A2
ethylbenzene	2B	-	A3
cumene	2B	Reasonably anticipated to be a human carcinogen.	A3

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

Result

Talc , not containing asbestiform fibres	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Solvent naphtha (petroleum), light aromatic	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
heptan-2-one	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
1,2,4-trimethylbenzene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Solvent naphtha (petroleum), medium aliph.	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
cumene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name

Result

Section 11. Toxicological information

Solvent naphtha (petroleum), medium aliph.

crystalline silica, respirable powder (<10 microns)
ethylbenzene

cumene

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS)) - Category 1
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (inhalation) - Category 1
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Aspiration hazard

Product/ingredient name

Solvent naphtha (petroleum), light aromatic
Solvent naphtha (petroleum), medium aliph.
ethylbenzene
cumene

Result

ASPIRATION HAZARD - Category 1
ASPIRATION HAZARD - Category 1
ASPIRATION HAZARD - Category 1
ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : Harmful if inhaled. May cause respiratory irritation.
Skin contact : Causes skin irritation. Defatting to the skin.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness
Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption

Section 11. Toxicological information

through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MULTIPRIME 4160 RED PRIMER	8667.8	7107.8	N/A	54.5	4.8
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
heptan-2-one	1600	10206	N/A	16.7	1.5
1,2,4-trimethylbenzene	5000	N/A	N/A	18	1.5
Limestone	6450	N/A	N/A	N/A	N/A
diiron trioxide	10000	N/A	N/A	N/A	N/A
Solvent naphtha (petroleum), medium aliph.	N/A	2500	N/A	N/A	N/A
zinc oxide	N/A	2500	N/A	N/A	N/A
ethanol	7000	17100	N/A	124.7	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
cumene	2260	12300	N/A	39	N/A
2-butanone oxime	500	1100	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

Result

Solvent naphtha (petroleum), light aromatic

Acute - LC50

Fish

8.2 mg/l [96 hours]

heptan-2-one

Acute - LC50

Fish

131 mg/l [96 hours]

Limestone

Acute - LC50

Fish

>56000 mg/l [96 hours]

diiron trioxide

Acute - EC50

OECD 202

Daphnia

>100 mg/l [48 hours]

zinc oxide

Acute - EC50 - Fresh water

OECD

Daphnia - Water flea - *Daphnia magna* - Neonate

Age: <24 hours

0.481 mg/l [48 hours]

Effect: Intoxication

Acute - EC50

Algae

0.17 mg/l [72 hours]

Chronic - NOEC - Fresh water

Algae

0.017 mg/l [72 hours]

ethanol

Acute - EC50 - Fresh water

OECD

Daphnia - Water flea - *Daphnia magna*

Age: 8 to 24 hours

7640 mg/l [48 hours]

Effect: Intoxication

ethylbenzene

Acute - EC50 - Fresh water

Daphnia

1.8 mg/l [48 hours]

Chronic - NOEC - Fresh waterDaphnia - *Ceriodaphnia dubia*

1 mg/l

Conclusion/Summary [Product]

: Not available.

Persistence and degradability

Product/ingredient name

Result

heptan-2-one

OECD 310

69% [28 days] - Readily

ethylbenzene

79% [10 days] - Readily

Conclusion/Summary [Product]

: Not available.

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
heptan-2-one	-	-	Readily
ethanol	-	-	Readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
heptan-2-one	2.26	-	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
ethanol	-0.35	-	Low
ethylbenzene	3.6	79.43	Low
cumene	3.55	35.48	Low
2-butanone oxime	0.63	5.01 [OECD 305 C]	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT	TDG	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Class(es)	3	3	3	3
Packing group	III	III	III	III

Product code 00407041	Date of issue 20 July 2026	Version 1.12
Product name MULTIPRIME 4160 RED PRIMER		

Section 14. Transport information

Environmental hazards	No.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Solvent naphtha (petroleum), light aromatic)	(Solvent naphtha (petroleum), light aromatic)	Not applicable.

Additional information

- DOT** : This product may be re-classified as "Combustible Liquid," unless transported by vessel or aircraft. Non-bulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as hazardous materials in package sizes less than the product reportable quantity.
- TDG** : The marine pollutant mark is not required when transported by road or rail. This product is not regulated as a dangerous good when packaged in a small means of containment (≤ 450 L) and transported on a road vehicle, a railway vehicle or a vessel on a domestic voyage using TDGR 1.33 (Class 3, Flammable Liquids: General Exemption)
- Product RQ (lbs)** : 12654.6
- RQ substances** : (xylene)
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

Inventory list

- Australia** : Not determined.
- Canada** : All components are listed or exempted.
- China** : At least one component is not listed.
- Eurasian Economic Union** : **Russian Federation inventory:** Not determined.
- Japan** : **Japan inventory (CSCL):** At least one component is not listed.
Japan inventory (ISHL): Not determined.
- New Zealand** : Not determined.
- Philippines** : Not determined.
- Republic of Korea** : At least one component is not listed.
- Taiwan** : Not determined.
- Thailand** : Not determined.
- Turkey** : Not determined.
- United States** : All components are active or exempted.
- Viet Nam** : Not determined.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications.

The customer is responsible for determining the PPE code for this material.

Date of issue/Date of revision 20 July 2026

Organization that prepared the SDS : EHS

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

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