

HPC High Gloss Epoxy

95-501

DESCRIPTION

Two component, High Solids, Low VOC Epoxy Topcoat

PRINCIPAL CHARACTERISTICS

- High gloss makes surfaces easy to clean and scrub
- High solids and high build characteristics yield excellent square foot coverage
- Hard "tile-like" finish that can be used in chemical splash and spillage areas
- Excellent abrasion resistance for a long-lasting durable finish
- Excellent chemical resistance for tough environments
- Unlimited color capabilities
- VOC of 130 g/L (1.08 lbs/gallon)
- Easy 4:1 mix ratio
- Supplied in short filled gallon & pail kits which produce less waste when mixed

Note: Consult PPG technical service for chemical exposure limitations

COLOR AND GLOSS LEVEL

- Porcelain White, Light Base, Neutral Base, Yellow Base
- High-gloss

Note: Epoxy coatings will characteristically chalk and fade upon exposure to sunlight. Light colors are prone to ambering to some extent in interior or exterior exposures

BASIC DATA AT 68°F (20°C)

Data for mixed product	
Number of components	Two
Volume solids	80 ± 3%
VOC (Supplied)	max. 1.1 lb/US gal (approx. 130 g/l)
Recommended dry film thickness	4.0 - 8.0 mils (101 - 202 µm) depending on system
Theoretical spreading rate	321 ft ² /US gal for 4.0 mils (11.0 m ² /l for 101 µm)
Shelf life	Base: at least 36 months when stored cool and dry Hardener: at least 36 months when stored cool and dry

Notes:

- See ADDITIONAL DATA - Overcoating intervals
- See ADDITIONAL DATA - Curing time

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- Coating performance is, in general, proportional to the degree of surface preparation



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Steel

- Remove weld spatter, protrusions, and laminations in steel
 - Remove all surface contaminants, oil and grease in accordance with SSPC SP-1
 - Abrasive blast with an angular abrasive to an SSPC SP-6 cleanliness or higher for optimum performance. Achieve a surface profile of 1.0 – 3.0 mils (25 – 75 µm)
 - For maintenance and repair in atmospheric service, the product can be applied over surfaces prepared in accordance with SSPC SP-2 or SSPC SP-3 (hand and power tool cleaning).
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Concrete

- Remove all surface contaminants such as oil, grease, and embedded chemicals
 - Abrade surface per ASTM D-4259 to remove all efflorescence and laitance, to expose subsurface voids, and to provide a surface roughness equivalent of 60 grit sandpaper or coarser
 - Surface should be free from moisture in accordance with ASTM D4263. Refer to Information Sheet # 1496ACUS for further details regarding moisture measurements
 - Slabs on grade should have a maximum moisture content of 3 lbs / 1,000 ft²/24 hours when measured by calcium chloride test
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Non-ferrous metals

- Lightly abrasive blast or mechanically abrade in accordance with SSPC SP-16 to achieve a uniform and dense 1.5 – 3.0 mil anchor profile. Prime with an epoxy primer
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Galvanizing

- Remove oil or soap film with detergent or emulsion cleaner, then use a phosphatizing conversion coating
 - Alternately, power tool clean to uniformly abrade the surface or lightly abrasive blast with a fine abrasive to produce a uniform and dense anchor profile of 1.0 – 2.0 mils (25 – 50 µm) in accordance with SSPC SP-16.
 - Galvanizing that has had at least 12 months of exterior weathering may be coated after power washing to remove all contaminants and white rust
 - Galvanized surfaces that have been passivated with a chromate treatment must be abrasive blasted. Coatings may not adhere to chromate sealed galvanizing if the chromates are not completely removed.
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Stainless steel

- Abrasive blast cleaning to SSPC SP-10 standards (SP-16 for stainless steel) using a fine abrasive to obtain an angular 1.0-1.5 mil anchor profile. Blast stainless steel with a non-metallic abrasive
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Aged coatings and repairs

- Ensure the coating system is sound and well adhered
 - Do not apply over acrylic coatings or coatings that exhibit poor solvent resistance
 - A test patch is recommended to determine compatibility and adhesion
 - Sweep blast or otherwise thoroughly abrade the existing coating in accordance with SSPC SP-7
 - Alternately, PREP 88 may be used to prepare some existing coatings. Please refer to PREP 88 data sheet for details
 - Feather the edges of tightly adhered, in-tact coatings at the perimeter of repair areas
 - Power tool clean the existing steel in accordance with SSPC SP-3 (atmospheric service)
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Substrate temperature and application conditions

- Surface temperature during application should be between 50°F (10°C) and 130°F (54°C)
- Surface temperature during application should be at least 5°F (3°C) above dew point
- Ambient temperature during application and curing should be between 50°F (10°C) and 110°F (43°C)
- Relative humidity during application should be between 0% and 85%

Warning

Removal of old paint by sanding, scraping or other means may generate dust or fumes which contain lead. EXPOSURE TO LEAD DUST OR FUMES MAY CAUSE ADVERSE HEALTH EFFECTS, ESPECIALLY IN CHILDREN OR PREGNANT WOMEN. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted and approved (e.g., NIOSH approved) respirator and proper containment and cleanup. For additional information, contact the USEPA/Lead Information Hotline at 1-800-424-LEAD or the regional Health Canada office

SYSTEM SPECIFICATION

- Primers: Direct to substrate (2 coats minimum), Metalhide 2000, 95-245, 97-145, 97-946, 97-670, Amerlock 400BF, Amercoat 965, Amerlock Sealer

INSTRUCTIONS FOR USE**Mixing ratio by volume: base to hardener (4:1)**

- Pre-mix pigmented components with a pneumatic air mixer at moderate speeds to homogenize the container. Add hardener to base and agitate with a power mixer for 1–2 minutes until completely dispersed

Induction time

Mixed product induction time	
Mixed product temperature	Induction time
50°F (10°C)	30 minutes
70°F (21°C)	15 minutes
90°F (32°C)	10 minutes

Pot life

4 hours at 70°F (21°C)

Note: See ADDITIONAL DATA – Pot life

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Application

- Area should be sheltered from airborne particulates and pollutants
- Avoid combustion gases or other sources of carbon dioxide that may promote amine blush and ambering of light colors
- Ensure good ventilation during application and curing
- Provide shelter to prevent wind from affecting spray patterns

Material temperature

Material temperature during application should be between 50°F (10°C) and 90°F (32°C)

Air spray

- Use standard conventional equipment

Recommended thinner

THINNER 21-06 (97-727 THINNER or AMERCOAT 65), THINNER 91-82 (AMERCOAT T-10), THINNER 91-37 (97-737 THINNER), or THINNER 21-25 (AMERCOAT 101) is recommended for > 90°F (32°C)

Volume of thinner

0 - 10%

Nozzle orifice

Approx. 0.070 in (1.8 mm)

Airless spray

- 45:1 pump or larger

Recommended thinner

THINNER 21-06 (97-727 THINNER or AMERCOAT 65), THINNER 91-82 (AMERCOAT T-10), THINNER 91-37 (97-737 THINNER), or THINNER 21-25 (AMERCOAT 101) is recommended for > 90°F (32°C)

Volume of thinner

0 - 8%

Nozzle orifice

0.013 – 0.015 in (approx. 0.33 – 0.38 mm)

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Brush/roller

- Use a high quality natural bristle brush and/or solvent resistant, 3/8" nap roller. Ensure brush/roller is well loaded to avoid air entrainment. Multiple coats may be necessary to achieve adequate film-build

Recommended thinner

Thinner 21-06 (97-727, Amercoat 65, xylene), Thinner 91-82 (T-10), Thinner 21-25 (Amercoat 101) for use above 80 °F, Thinner 97-737

Volume of thinner

0 – 5%

Cleaning solvent

AMERCOAT 12 Cleaner or thinner

ADDITIONAL DATA

Overcoating interval for DFT up to 4.0 mils (100 µm)				
Overcoating with...	Interval	50°F (10°C)	70°F (21°C)	90°F (32°C)
itself	Minimum	36 hours	16 hours	8 hours
	Maximum	30 days	14 days	7 days

Notes:

- Dry times are dependent on air and surface temperatures as well as film thickness, ventilation, and relative humidity. Maximum recoating time is highly dependent upon actual surface temperatures – not simply air temperatures. Surface temperatures should be monitored, especially with sun-exposed or otherwise heated surfaces. Higher surface temperatures shorten the maximum recoat window
- Surface must be clean and dry. Any contamination must be identified and removed. A detergent wash with PREP 88 or equivalent is required prior to application of topcoats after 30 days of exposure. However, particular attention must be paid to surfaces exposed to sunlight where chalking may be present. In those situations, a further degree of cleaning may be required. PPG Technical Service can advise on suitable cleaning methods. If maximum recoat/topcoat time is exceeded, then roughen surface.

Curing time for DFT up to 4.0 mils (100 µm)		
Substrate temperature	Dry to touch	Dry to handle
50°F (10°C)	12 hours	48 hours
70°F (21°C)	6 hours	18 hours
90°F (32°C)	2 hours	12 hours

Notes:

- Adequate ventilation must be maintained during application and curing
- Dry times are dependent on air and surface temperatures, as well as film thickness, ventilation, and relative humidity. Maximum recoating time is highly dependent on actual surface temperatures - not simply air temperatures. Surface temperatures should be monitored, especially with sun-exposed or otherwise heated surfaces. Higher surface temperatures shorten the maximum recoat window.



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Pot life (at application viscosity)

Mixed product temperature	Pot life
50°F (10°C)	6 hours
70°F (21°C)	4 hours
90°F (32°C)	2 hours

Product Qualifications

- Meets MPI Category #82, Deck Coatings (Slip Resistant)
- Meets MPI Category #98, Epoxy, High Gloss

DISCLAIMER

- For industrial or professional use only

SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes

Danger

Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to www.pittsburghpaints.com, Spontaneous Combustion Advisory for additional information

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

• CONVERSION TABLES	INFORMATION SHEET	1410
• EXPLANATION TO PRODUCT DATA SHEETS	INFORMATION SHEET	1411
• SAFETY INDICATIONS	INFORMATION SHEET	1430
• SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD	INFORMATION SHEET	1431

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WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG’s specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. **THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG.** Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer’s discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer’s failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

LIMITATIONS OF LIABILITY

IN NO EVENT WILL PPG BE LIABLE UNDER ANY THEORY OF RECOVERY (WHETHER BASED ON NEGLIGENCE OF ANY KIND, STRICT LIABILITY OR TORT) FOR ANY INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES IN ANY WAY RELATED TO, ARISING FROM, OR RESULTING FROM ANY USE MADE OF THE PRODUCT. The information in this sheet is intended for guidance only and is based upon laboratory tests that PPG believes to be reliable. PPG may modify the information contained herein at any time as a result of practical experience and continuous product development. All recommendations or suggestions relating to the use of the PPG product, whether in technical documentation, or in response to a specific inquiry, or otherwise, are based on data, which to the best of PPG’s knowledge, is reliable. The product and related information is designed for users having the requisite knowledge and industrial skills in the industry and it is the end-user’s responsibility to determine the suitability of the product for its own particular use and it shall be deemed that Buyer has done so, as its sole discretion and risk. PPG has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Therefore, PPG does not accept any liability arising from any loss, injury or damage resulting from such use or the contents of this information (unless there are written agreements stating otherwise). Variations in the application environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results. This sheet supersedes all previous versions and it is the Buyer’s responsibility to ensure that this information is current prior to using the product. Current sheets for all PPG Protective & Marine Coatings Products are maintained at www.ppgpmc.com. The English text of this sheet shall prevail over any translation thereof.

AVAILABILITY

Packaging

1-gallon and 5-gallon kits

Product codes	Description
95-501/01 FERT code 00381526	Porcelain White
95-501/05 FERT code 00381531	Porcelain White
95-502/01 FERT code 00381527	Light Base
95-502/05 FERT code 00381532	Light Base
95-503/01 FERT code 00381528	Neutral base
95-503/05 FERT code 00381533	Neutral base
95-505/01 FERT code 00381530	Yellow base
95-506/04 FERT code 00370465	Hardener
95-506/01 FERT code 00370466	Hardener

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